



EXOMILL VC-10

Powdered Metal High Speed Steel

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

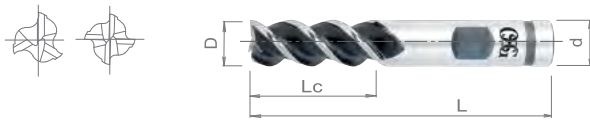
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List 660

EXOMILL VC-10 CPM-EHS, High Helix

SPEED FEED 1412	VC10	BR	50°			REG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/4" ≤ D ≤ 1"	+0 / -0.0011"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter	Number of Flutes
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
6600300	●	1/4	0.625	2.438	0.375	3
6600400	●	5/16	0.750	2.500	0.375	3
6600500	●	3/8	0.750	2.500	0.375	3
6600600	●	7/16	1.000	2.688	0.375	3
6601100	●	1/2	1.250	3.250	0.500	3
6602100	●	5/8	1.625	3.750	0.625	3
6603100	●	3/4	1.625	3.875	0.750	3
6604100	●	7/8	1.875	4.125	0.875	4
6605100	●	1	2.000	4.500	1.000	4

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request.



P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium	Hardened Steel					
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1010	1035	1065	4140	4340				7075										
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

